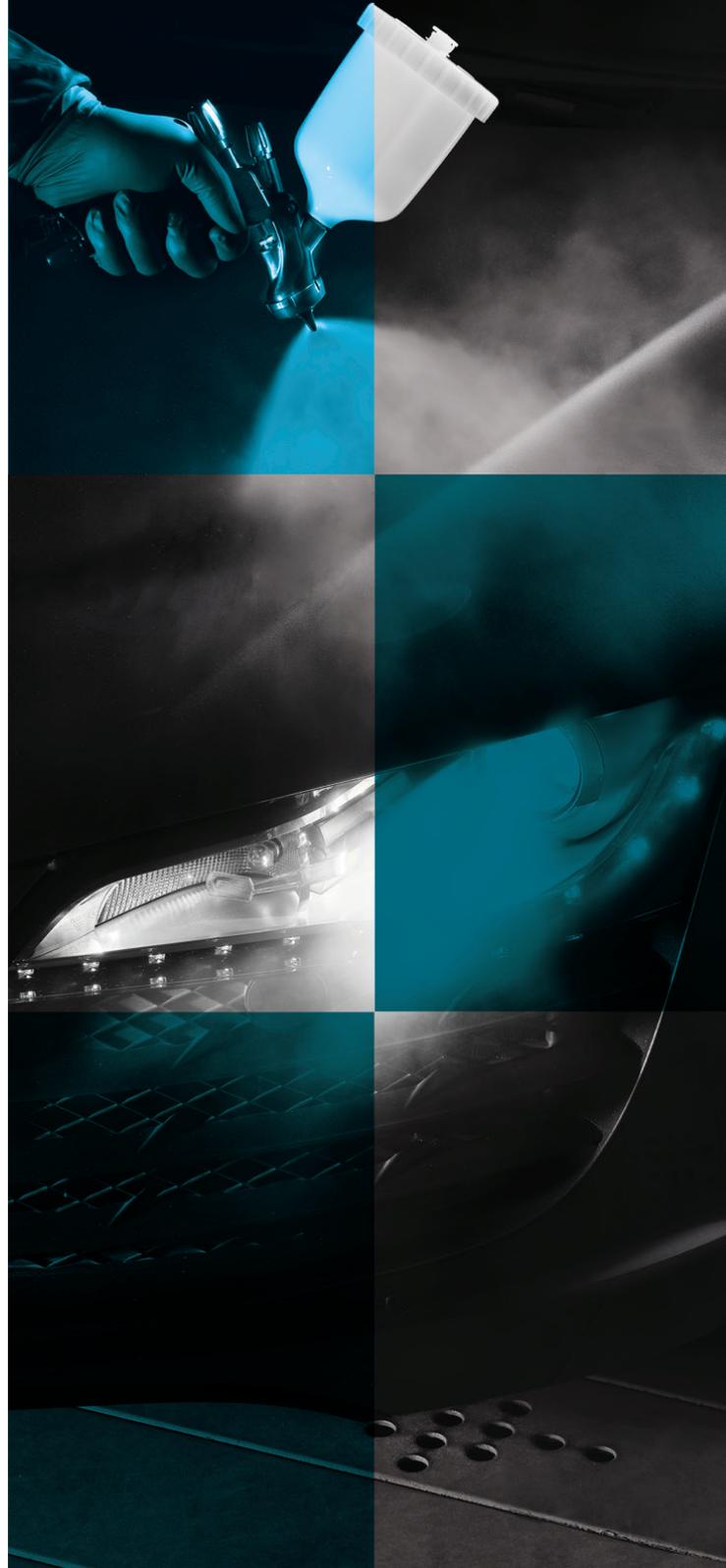




PROFESSIONAL
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RECOMMENDED SET-UP CHARTS



ANEST IWATA
WS-400 SR2 BASE

ANEST IWATA
WS-400 SR2 CLEAR

ANEST IWATA
LS-400 SR2 BASE

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RECOMMENDED SET-UP

BASECOAT SYSTEM	CLIMATE CONDITION			
	STANDARD	DRY		
AUTOWAVE MM OPTIMA	1.3 OBS	1.3 OBS+1	1.3 ET - 1.3 ETS	1.8 - 2.0
AUTOWAVE MM 2.0				1.8
CLEARCOAT SYSTEM VOC 420				
AUTOCLEAR UV			1.2 HD	2.0
AUTOCLEAR MIX & MATT			1.3 HD	2.0
AUTOCLEAR 2.0			1.2 HD - 1.3 HD	2.0
AUTOCLEAR LV SUPERIOR			1.2 HD - 1.3 HD	2.0
AUTOCLEAR AERODRY			1.2 HD - 1.3 HD	2.0
TOPCOAT				
AUTOCRYL PLUS LV			1.3 HD	2.0



ANEST IWATA
WS-400 SR2 CLEAR



ANEST IWATA
LS-400 SR2 BASE



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RECOMMENDED SET-UP

BASECOAT SYSTEM			
BASECOATS WB GT (20°C / 75% RH AVG)		1.3 ET	1.8
BASECOATS WB GT (30°C / 55% RH AVG)		1.3 ETS	1.8
BASECOATS SB	1.3 OBS		2.0
CLEARCOAT SYSTEM VOC 420			
AUTOCLEAR UV	1.2 HD - 1.3 HD		2.0
MULTI MATT CLEAR	1.2 HD - 1.3 HD		2.0
ULTRA-AIR CLEAR	1.2 HD - 1.3 HD		2.0
TOPCOAT			
SINGLE STEP TOPCOAT	1.3 HD		2.0



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RECOMMENDED SET-UP

BASECOAT SYSTEM			
BASECOATS WATERBORNE (20°C / 75% RH AVG)		1.3 ET	1.8
BASECOATS WATERBORNE (30°C / 55% RH AVG)		1.3 ETS	1.8
BASECOATS PRO BS	1.3 OBS		2.0
CLEARCOAT SYSTEM			
VOC 420 CLEARCOATS	1.3 HD		2.0
NON - VOC CLEARCOATS	1.3 HD		2.0
MATT CLEAR	1.3 HD		2.0
CLEAR UHS SPEED - AIR	1.2 HD - 1.3 HD		
TOPCOAT			
SINGLE STEP TOPCOATS	1.3 HD		2.0



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RECOMMENDED SET-UP

BASECOAT SYSTEMS	CLIMATE CONDITION				
	STANDARD	DRY	HUMID		
CROMAX® PRO WATERBORNE BASECOAT	1.3 OBS	1.3 OBS+1	1.3 OBS-0		2.0
CLEARCOAT SYSTEMS					
CROMAX® CC6750 ULTA PERFORMANCE ENERGY SYSTEM CLEAR				1.2 HD - 1.3 HD	1.8 - 2.0
CC6600 CROMAX® PRO STAR CLEAR				1.3 HD - 1.4 HD	1.8 - 2.2
CROMAX® CC6500 HIGH PERFORMANCE VOC CLEAR				1.2 HD - 1.3 HD	1.8 - 2.0
CROMAX® CC6400 STANDARD VOC CLEAR				1.3 HD - 1.4 HD	1.8 - 2.2
CROMAX® CC6010 SEMI MATT CLEAR COAT				1.4 HD	2.0
CROMAX® CC6020 MATT CLEAR COAT				1.4 HD	2.0



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RECOMMENDED SET-UP

BASECOAT SYSTEMS	CLIMATE CONDITION				
	STANDARD	DRY	HUMID		
STANDOBLUE BASECOAT	1.3 OBS	1.3 OBS+1	1.3 OBS-0		2.0
CLEARCOAT SYSTEMS					
STANDOCRYL VOC XTREME PLUS CLEAR K9600				1.2 HD - 1.3 HD	1.8 - 2.0
STANDOCRYL VOC PERFORMANCE PRO CLEAR K9590				1.2 HD - 1.3 HD	1.8 - 2.0
STANDOCRYL VOC XTRA CLEAR K9560				1.3 HD - 1.4 HD	1.8 - 2.2
STANDOCRYL VOC 2K CLEAR K9550				1.3 HD - 1.4 HD	1.8 - 2.2
K1940 SEMI MATT CLEAR COAT				1.4 HD	2.0
K1950 MATT CLEAR COAT				1.4 HD	2.0



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WS-400 SR2 CLEAR



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RECOMMENDED SET-UP

BASECOAT SYSTEMS	CLIMATE CONDITION				
	STANDARD	DRY	HUMID		
PERMAHYD® HI-TEC BASE COAT 480	1.3 OBS	1.3 OBS+1	1.3 OBS-0		2.0
CLEARCOAT SYSTEMS					
PERMASOLID® HS SPEED CLEAR COAT 8810				1.2 HD - 1.3 HD	1.8 - 2.0
PERMASOLID® HS RACE CLEAR COAT 8700				1.2 HD - 1.3 HD	1.8 - 2.0
PERMASOLID® HS CLEAR COAT 8055				1.3 HD - 1.4 HD	1.8 - 2.2
PERMASOLID® HS CLEAR COAT 8034				1.3 HD - 1.4 HD	1.8 - 2.2
8170 SEMI GLOSS SYSTEM CLEAR COAT				1.4 HD	2.0
8185 MATT SYSTEM CLEAR COAT				1.4 HD	2.0



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LS-400-06



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WS-400 SR2 CLEAR
WS-400-03



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WS-400 SR2 BASE
WS-400-BF



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RECOMMENDED SET-UP

BASECOAT SYSTEMS				
55-LINE BASECOAT SB	1.3 ET - 1.3 ETS - 1.4 ET		TBC	1.8
90-LINE BASECOAT	1.3 ET - 1.3 ETS - 1.4 ET			1.8
100-LINE BASECOAT			CLIMATE CONDITION	
			STANDARD	
			BF-S	2.0
CLEARCOAT SYSTEMS				
HS/VOC CLEARCOAT		1.3 HD - 1.4 HD		2.0
TOPCOAT 2K HS /VOC				
22-LINE HS/VOC 2K-TOPCOAT		1.3 HD - 1.4 HD		2.0

BASF ECT Global recommendations



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LS-400-06



ANEST IWATA
WS-400 SR2 CLEAR
WS-400-03



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WS-400 SR2 BASE
WS-400-BF



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RECOMMENDED SET-UP

BASECOAT SYSTEMS				
DIAMONT SB	1.3 ET - 1.3 ETS - 1.4 ET		TBC	1.8
ONYX HD	1.3 ET - 1.3 ETS - 1.4 ET			1.8
AGILIS			CLIMATE CONDITION	
			STANDARD	
			BF-S	2.0
CLEARCOAT SYSTEMS				
MS/HS/CP CLEARCOATS		1.3 HD - 1.4 HD		2.0
TOPCOAT 2K HS /VOC				
UNO HD 2K-TOPCOAT		1.3 HD - 1.4 HD		2.0

BASF ECR Global recommendations



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WS-400 SR2 CLEAR
WS-400-03



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RECOMMENDED SET-UP

BASECOAT SYSTEMS			
HYDROFAN HR 100	1.2 ET - 1.3 ET - 1.2 ETS - 1.3 ETS		1.8
CLEARCOAT SYSTEMS			
405 PW		1.2 HD - 1.3 HD	2.0
405 PW QUICK DRY		1.2 HD - 1.3 HD	2.0
404 PW		1.2 HD - 1.3 HD	2.0



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WS-PRIMER-01



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WS-400 SR2 BASE
OBS



ANEST IWATA
WS-400 SR2 CLEAR
WS-400-03



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RECOMMENDED SET-UP

	ANEST IWATA WS-PRIMER-01	ANEST IWATA LS-400 SR2 BASE LS-400-06	ANEST IWATA WS-400 SR2 BASE OBS	ANEST IWATA WS-400 SR2 CLEAR WS-400-03	INLET PRESSURE bar
PRIMER SYSTEMS					
P565-9850 - ETCH PRIMER	1.2 - 1.3				Up to 2.0 max
D8505 - WET ON WET SURFACER	1.3 - 1.4				Up to 2.0 max
D8565 - HIGH BUILD SANDABLE PRIMER	1.6 - 1.8				Up to 2.0 max
SPP3007 - UV PRIMER	1.0 - 1.1				Up to 2.0 max
BASECOAT SYSTEMS - ONE VISIT					
T4910 - ENVIROBASE ONE VISIT HIGH TEMP			OBS/OBS+		1.8
T4900 - ENVIROBASE ONE VISIT STANDARD TEMP			OBS/OBS+		1.8
BASECOAT SYSTEMS - STANDARD APPLICATION					
ENVIROBASE HIGH PERFORMANCE		1.3 -1.4 ET - 1.3-1.4 ETS			1.8
CLEARCOAT SYSTEMS					
DB173 - PREMIUM UHS CLEARCOAT				1.2 HD - 1.3 HD	2.0
DB131 - PREMIUM UHS CLEARCOAT				1.2 HD - 1.3 HD	2.0



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WS-400 SR2 CLEAR
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RECOMMENDED SET-UP

BASECOAT SYSTEMS			
AQUAMAX	1.2 ET - 1.3 ET - 1.2 ETS - 1.3 ETS		1.8
CLEARCOAT SYSTEMS			
MAXICLEAR HS NEW		1.2 HD - 1.3 HD	2.0
UHS CLEAR 0325		1.2 HD - 1.3 HD	2.0
UHS EXTRA CLEARCOAT		1.2 HD - 1.3 HD	2.0
UHS EXTRA CLEARCOAT HT		1.2 HD - 1.3 HD	2.0
HP UHS CLEARCOAT 0950		1.2 HD - 1.3 HD	2.0
HP CLEAR		1.2 HD - 1.3 HD	2.0



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ANEST IWATA
WS-400 SR2 CLEAR
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RECOMMENDED SET-UP

BASECOAT SYSTEMS			
ENVIROBASE HIGH PERFORMANCE	1.2 ET - 1.3 ET - 1.2 ETS - 1.3 ETS		1.8
CLEARCOAT SYSTEMS			
2K HS CLEARCOAT		1.2 HD - 1.3 HD	2.0
2K HS+CLEARCOAT		1.2 HD - 1.3 HD	2.0
2K EXPRESS PLUS CLEARCOAT		1.2 HD - 1.3 HD	2.0
2K EXPRESS PLUS HT CLEARCOAT		1.2 HD - 1.3 HD	2.0
2K CERAMIC CLEARCOAT		1.2 HD - 1.3 HD	2.0
TOPCOATS			
2K HS+ TOPCOATSYSTEM		1.2 HD - 1.3 HD	2.0



ANEST IWATA
WS-400 SR2 BASE
WS-400-02-OBS



ANEST IWATA
LS-400 SR2 BASE
LS-400-06



ANEST IWATA
WS-400 SR2 CLEAR
WS-400-03



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RECOMMENDED SET-UP

BASECOAT SYSTEMS	CLIMATE CONDITION			
	STANDARD	DRY		
W6000	1.3 OBS			1.8 - 2.0
		1.3 ETS		1.8
CLEARCOAT SYSTEMS				
UTS 2:1 CC/1700			1.3 HD	2.0



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WS-400 SR2 CLEAR
WS-400-03



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WS-400 SR2 BASE



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RECOMMENDED SET-UP

BASECOAT SYSTEMS				
MOBIHEL HYDRO BASE	1.3 ET		OBS	1.8 - 2.0
MOBIHEL SOLVENT BASE			BF-S	2.0
CLEARCOAT SYSTEMS				
MOBIHEL FAST DRY		1.3 HD		2.0
MOBIHEL ANTISCRATCH		1.3 HD		2.0



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WS-400 SR2 BASE
WS-400-02-OBS



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WS-400 SR2 CLEAR
WS-400-03



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LS-400 SR2 BASE
LS-400-06



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RECOMMENDED SET-UP

BASECOAT SYSTEMS				
WAVE 2.0	OBS			2.0 - drop layer 1.4
			1.3 ETS - 1.4 ETS	1.8 - drop layer 1.4
CLEARCOAT SYSTEMS				
525-00, 535-00, 545-00		1.4 HD		2.0
565, 565-00, 505-00, 585		1.3 HD - 1.4 HD		2.0 - 2.2



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LS-400-06



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WS-400 SR2 CLEAR
WS-400-03



ANEST IWATA
WS-400 SR2 BASE
WS-400-02-OBS



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RECOMMENDED SET-UP

BASECOAT SYSTEMS				
WBC SYSTEM			1.3 OBS	2.0 - 2.2
WBC SYSTEM	1.3 ETS			1.8 - 2.0
CLEARCOAT SYSTEMS				
STANDARD CLEAR - CC LINE		1.2 HD - 1.3 HD		2.0
ANTI-SCRATCH CLEAR - CS LINE		1.2 HD - 1.3 HD		2.0
EXPRESS CLEAR - CX LINE		1.2 HD - 1.3 HD		2.0
MAT CLEAR - CPE, CM, CCM, CMS LINE		1.2 HD - 1.3 HD		2.0
UNILACK CLEAR - OC LINE		1.2 HD - 1.3 HD		2.0