**SATA** 

manual cleaning

Disassembly a

# Cleaning and Maintenance of Spray Guns













# Intermediate cleaning with SATA clean RCS







**Important Note** 

acidic (acid)

It is essential to

of your cleaning

agent!

be 6 - 8!

observe the pH value

The pH value should

# **Cleaning accessories**





5 Cleaning brushes, large for the spray gun body

10 Cleaning brushes, medium for the fluid tip and all material passages of the spray gun



Art. No. 9209 10 double-sided cleaning brushes for air caps and fluid tip

drillings



12 nozzle cleaning needles for front drillings of air cap and fluid



Art. No. 48173 High performance grease, 100 ml, silicone and acid free for all moving parts of the spray gun



Art. No. 64030 Cleaning kit consisting of: 2 cleaning brushes and 12 cleaning needles



SATA care set - bag containing tools for cleaning and maintenance of spray guns. Offers extra pockets for individual complementation of the bag.

#### Scope of Supply:

Cleaning brush, large 1

Cleaning brushes, medium (2)

High performance grease, 100 ml 6

Cleaning brushes, double-sided (3) Nozzle cleaning needles 4

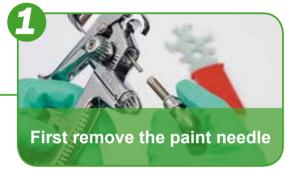
### -Cleaning with gun washing machine SATA multi clean 2



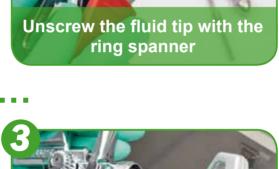


Please ensure that the spray gun is always placed in the correct position inside the washing chamber of self-contained washing machines. Make sure that no cleaning agent penetrates the air passages of the spray gun.

# Disassembly of nozzle set



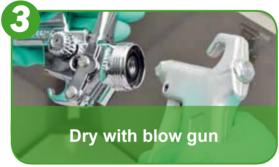




# Cleaning and drying of the spray gun...







# ... and the nozzle set







Please make sure that all brushes being used have no protruding metal wires as these may damage the spray gun. Please exclusively use recommended tools for cleaning only.

We recommend leaving the spray gun connected to the air circuit with reduced pressure even for manual cleaning. Make sure that cleaning agent never enters the air passages of the spray gun.



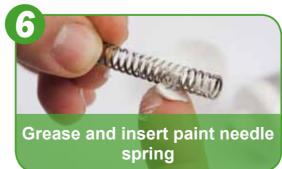
## -Assembly and Maintenance







Assembly of the air cap - Laser-





Grease paint needle around

the needle packing area



Insert paint needle



