TECHNICAL DATA SHEET

440 Express

Micro-Pinhole Elimin	ator and Pre-Prime Surface Conditioner
DESCRIPTION:	440Express Micro-Pinhole Eliminator and Pre-Prime Surface Conditioner is a quick and permanent fix for micro-pinholes and sanding scratches that are hard to identify prior to primer application. This 1K patented technology combines a high-solids polyester with unique micro-spheres, is easy to apply and quick to dry. An application of 440 Express not only prevents micro-pinholes and scratches from showing through the repair, it also conditions the surface to be painted which dramatically reduces the absorption of the initial coat of primer. This significantly increases the effectiveness of you primer. 440Express is not designed to replace polyester glazing putties.
USES:	FOR PROFESSIONAL USE ONLY Pre-prime surface conditioner for quickly filling micro-pinholes and fine sanding scratches in cured and sanded polyester body fillers.
STORAGE:	Refer to Section 7 of the Safety Data Sheet for Storage and Handling
PREPARATION:	 Finish your dent repair process by sanding with 180-grit or finer sandpaper. Remove dust with clean compressed air.
APPLICATION:	 Shake 440Express and apply a small amount of 440Express on a suitable, lint free, non-absorbent cloth or paper towel. Wipe 440Express over the entire repair area. Multiple applications may be necessary on larger repair areas. Continue to wipe until a light coat of 440Express has been applied. When 440Express is applied properly, the repair area will still be visible through the light coat. Micropinholes will be easy to identify. Allow to dry 15 minutes and apply a primer surfacer according to paint manufacturer's recommendations. NOTE: If excess 440Express builds up on the repair area, allow to dry 15 minutes, then lightly sand using 400-500 grit sandpaper prior to applying primer. Excess film build will be noticeably darker than recommended application.
FINISHING:	No sanding is required prior to the application of primer surfacer. NOTE: When using waterborne primers, allow to dry for 15-20 minutes. Lightly sand with 320 or finer sandpaper, then follow your waterborne coating manufacturers' recommendations.
TECHNICAL SPECIFICATIONS:	Color Gray Physical state Liquid Relative Density Refer to Section 9 of the Safety Data Sheet Pot Life N/A Dry to Sand Time N/A Contents and Caution SDS Available upon request VOC Refer to Product Label Properties are typical values and should not be considered as sales specifications. Physical testing performed at approximately 22°C (72°F)/ 75% RH unless otherwise noted.
SAFETY & HANDLING:	Read all directions and warnings prior to using Evercoat products. Safety Data Sheets can be found online at evercoat.com.



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