

# TECHNICAL DATA SHEET

## QUARTZ 99165 BINDER

Mixing Ratio	16-25C 3:1																		
VOC	669-742 g/l																		
Spray Viscosity at 20C	DIN 4 - 18-25s FORD 4 – 18-25s																		
Spray Equipment (Compliant guns)	<table><tr><td>Gravity feed</td><td>Fluid tip</td><td>Distance</td></tr><tr><td></td><td>1.2-1.4mm</td><td>10-15cm</td></tr><tr><td>Suction feed</td><td>Fluid tip</td><td>Distance</td></tr><tr><td></td><td>1.4-1.6mm</td><td>10-15cm</td></tr><tr><td>Pressure feed</td><td>Fluid tip</td><td>Distance</td></tr><tr><td></td><td>0.8-1.1mm</td><td>10-15cm</td></tr></table>	Gravity feed	Fluid tip	Distance		1.2-1.4mm	10-15cm	Suction feed	Fluid tip	Distance		1.4-1.6mm	10-15cm	Pressure feed	Fluid tip	Distance		0.8-1.1mm	10-15cm
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Flash Time	1-2 min between coats Till flat between coats for transparent colours and before clear coating. Tack rag-free after 20 min.																		
Surface Preparation	<ol style="list-style-type: none"><li>Clean surface with water and soap. Rinse and dry.</li><li>Degrease with a correct preparatory cleaner. Wipe dry with a clean cloth.</li><li>Repair according to damage.</li><li>Sand surface:<ol style="list-style-type: none"><li>Mechanical P360 – P400 – P500</li><li>Wet P1000 – P1200</li></ol></li><li>Remove all traces of sanding dust, blowing oil-free compressed air.</li><li>Degrease with correct final claner/degreaser. Wipe dry with a clean cloth.</li><li>Tack rag.</li></ol>																		
Clearcoat Application	Clear must be applied when basecoat is completely flat. Maximum time before clear coating is 3 days.																		
Equipment Cleaning	Use correct solventborne gunwash.																		